



Dart Aerospace Ltd.
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RBW6305G19731-3G-29
Job Sheet 194239



Part No: RBW6305G19731-3G-29

Job Qty: 1 pcs

Part Name: Tool Layout Placard



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/29/19

Job Tracking No:

Due Date: 5/10/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW6305G19731-3G Rev 1C IPP Rev A 18.03.19 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	1 pcs	5/10/19	5/10/19	0.00	0.41	Small Fab - 1		DAS
							Small Fab - 2		71
							Small Fab - 3		9-89
							Small Fab - 4		
							Small Fab - 5		19-5-7
							Small Fab - 6		
							Small Fab - 7		
120	QC 5	1 pcs	5/10/19	5/10/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		DAS
							QC 5 - 30		40
130	Packaging 3-1 - Stock - B4B	1 pcs	5/10/19	5/10/19	0.00	0.00	QC 5 - 40		9-89
							Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		DAS
							Packaging 3 - 5 - B4B		28
							Packaging 3 - 6 - B4B		9-89
							Packaging 3 - 7 - B4B		



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Container No: S178528



Part: RBW6305G19731-3G-29

Job No: 194239

Serial No/Batch: S178528

Revision: 1C

Inspector:

Exp Date:

Instructions:

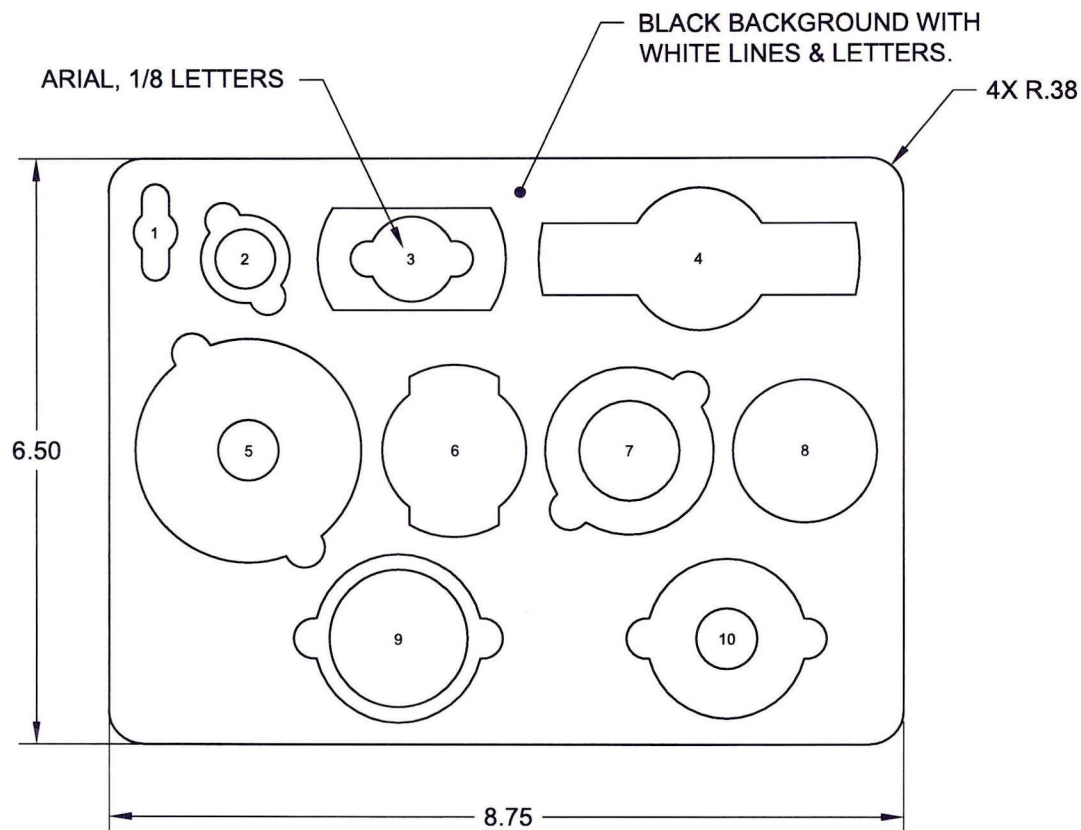
Date: 05/07/19

					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140	QC 21 - SA	1 pcs	5/10/19	0.00 0.00	QC 21 - SA - 21	MAY 08 2019
					QC 21 - SA - 70	DAS
					QC 21 - SA - 53	21
Part Op 110 - (Small Fab) 1-Engrave placard using Laser engraver as per DWG. Sheet 6. ***NOTE*** Use PDF Descriptions: 120 - (QC5- Inspect part completeness to step on W/O) QC5- Inspect part completeness to step on W/O 130 - (Identify as per dwg & Stock Location: _____) Identify as per dwg & Stock Location: _____ 140 - (QC21- Final Inspection - Work Order Release) QC21- Final Inspection - Work Order Release						
Job BOM						
Part / Item	Component Name	Quantity	Operation	Container		
LM922402	Plastic, Black & White	.3950 sf (.395 ea)	110-Small Fab - 1	5084301 Laser		
Job Allocations						
Operation	Component Part	Required	Inventory	Allocated		
110-Small Fab - 1	LM922402	0	98	0		
Part Specifications						
Specifications could not be found.						

Plex 4/29/19 11:01 AM Dart.lajeunesse.marie

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
1B	-29 CH'D FROM B/O TO MANUFACTURED.	10/31/13	CFS
			RJC



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 194239 MLC
(19-04-29)

(.06)

(-29)
TOOL LAYOUT PLACARD

RED BARN MACHINE			
TITLE MAIN ROTOR DRIVE TOOL KIT 2			
DWG NO. RBW6305G19731-3G-29			REV 1C
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 FRACTIONS ± 1/32 ANGLES ± 5° METRIC REF. .XXmm ± .1mm BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		DRAWN BY: CLOUGH APPROVED: <i>D. Weil</i> HEAT TREAT FINISH SPEC USED ON MODEL AW139	
SCALE 1:2	DATE 2-7-11	SHEET 6 of 6	

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor		
			QC / QA Coordinator		
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					